

F - TYPE WHEELS



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CUMI's range of nut inserted wheels are the best in the abrasive industry. It caters to a wide spectrum of user industry Bearing, Automotive, Auto ancillary, etc., CUMI can also design wheels for specific applications. The specifically designed CUMI wheels in bond systems B14F, B1020, B99, SPL have an uniqueness of higher feed rates, closer tolerances on the components. CUMI can also design wheels for specific applications.

PRODUCT RANGE

Bond	Grain	Grit	Hardness	Wheel Configuration
BRT, B14F, BCC, B1020, B99, TD1020, TD924, SPL	A, AA, DA, SA, C, CGC, GC, SG	14 - 400	G - O	Plain, Slotted, Honeycomb

PRODUCT RECOMMENDATION

Component	Operation	Conventional	Premium
Connecting Rod	Roughing / Rotary table	AA46 TDR043	AA46 TDR884E, 57A46 K5 BRT
Connecting Rod	Finishing / Rotary table	AA120 J7 BRT	57A120 J7 BRT
Connecting Rod	Joint face	AA120 M6 TDR781	3SG120 M6 TDR781
Connecting Rod	R and F	AA60 J5 BRT	AA60 H11 SPL
Piston Rings	Roughing	CGC46 / 60 TD1020M	GC60 J+5 B10CS
Piston Rings	Semi finishing	CGC80 TD1020	CGC80 B10 CS
Piston Rings	Finishing	GC120 TDR659	GC/RA120 TDR845
Piston Rings	Lapping	C150 J5 BRT	-
Ball Bearing Ring	R and F	AA80 M5 B14F	5SA80 M5 B10 CS, 57A80 M5 B10 CS
Tapper Roller Bearing Ring	Big face	AA60 G7 BRT	57A46 G7 BRT
Tapper Roller Bearing Ring	Small face	AA60 L5 BRT, A80 K B1190	57A60 M5 BRT
Tapper Roller	-	A320 P19 BCC	-
Cylindrical Roller	Soft stage	A60 05 BRT	AA60 L5 SPL
Cylindrical Roller	Hard stage	AA80 K5 BRT	5SA80 L5 B14F
Springs	Roughing	A24 L7 TDR085	AA20 L7 TDV819M, A24 N7 B266, 25G24 N7 B266
Springs	Finishing	A24 L7 TDR086	AA24 K7 TDV820M, A3007 B266, 25G3007 B266
Springs	R and F - Single head	DA24 TDR699	A36 TDR933, A24 N7 B266
Engine Block - Passenger Car	Roughing / Rotary table	C24 K5 BRT	C24 L5 SPL
Engine Block - Passenger Car	Finishing / Rotary table	C120 K5 BRT	C80 L6 SPL
Engine Block - HCV	R and F	C14 TDR312	-
Sintered Parts - Auto Parts	R and F	GC46 TDR056	-

